

**HSD**  
ZIPPER

*Company Introduction*





# Company History

1990

**1991**

Established in 1991.

**1992,**  
Purchased our first painting machine. With a 100 square meter office and workshop, the company produced 90 tons per month.

1995

**1995,**

Company is incorporated in Hong Kong

**1998, Dec.**

Purchased stitching and molding machinery

**1999, Jun.**

In June, HSD acquired Yishan Dyeing factory and Yi Ming Co., Ltd.

New office building was built; High-end equipment was purchased; Staff expanded to 45 people and monthly output increased to 100 tons.

**1999, Sep.**

In December, the factory was relocated from Shiyan to Guangming Industrial Park.

**2000,**

Received ISO 9000 Certification.

2000

**2001,**

Huashengda (HSD) Zipper Shenzhen Co. Ltd is established

Created die-casting and injection molding workshops adding metal sliders and rubber pulls to production capabilities.

**Aug.**

In August, HSD Zipper Co., Ltd is established. Production is expanded to Tangwei to produce finished zippers for clothing manufacturers.

2002

2003

**2003, Jan,**

Small production facility relocated to HSD Industrial zone.

**2004,**

Opened an electroplating facility in QuanChang

2005

**2005,**

Cooperation with industry peers from Belgium, Turkey, Morocco, Columbia.

**Nov,**

Received ISO 14001 Certification.

**Dec,**

HSD Zipper is recognized as "Top Ten Famous Brand" in zipper industry.

**2007,**

Implement new ERP system.

**2008,**

Additional investment to finalize new Finishing Workshop.

**2010,**

A significant renovation of sewage treatment plant, in order to meet the requirements of the countries with environmental control.

**2012,**

Expanded the electroplating mill and set up a new hanger plating line.

2013

**2013,**

Became bluesign system partner.

**2014,**

Expanding overseas. HSD factory in Cambodia is established, being the first Chinese owned zipper manufacturing abroad.

Awarded "Shenzhen Famous Brand"

2015

**2015,**

Implement 6S lean production system.

Awarded "Guangdong Well-know Trademark"

**2016, Sep,**

Pass the certification of Adidas laboratory.

Pass the national high-tech enterprise recognition.

**2017,**

Zipper product approved by bluesign system.

**2021,**

ZheJiang factory fully operational.



With technological innovation and advancement of management to become a world-class zipper manufacturer.





Mr. Huang Si Hua (Michael)

President/CEO HSD Zipper



The company's headquarters is in Jiashan, Zhejiang province, China, covering an area of **88,000 square meters**

**Zhejiang factory**  
**HSD**



**Cambodia factory**

The first China's zipper factory setup overseas.

**HSD**

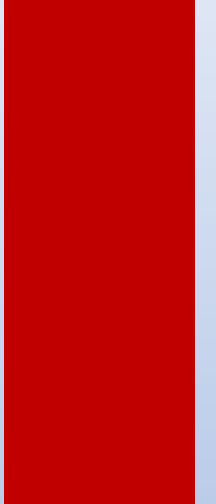
Cambodia factory was opened in September 2014 and is located in Kampong Speu, approximately 40 kilometers from Cambodia's capital, Phnom Penh, covering an area **250,000 square meters**







## Brand showroom & office



## Laboratory





# HSD Zhejiang Factory - Workshops

Z I P P E R

1 Dyeing Workshop



2 Zipper Tape Workshop



3 Barrel Electroplating Workshop



4 Hanger Electroplating Workshop



5 Slider Die-casting Workshop



6 Mould Workshop





# HSD Zhejiang Factory - Workshops

Z I P P E R



1 Coil Zipper Workshop

Plastic Zipper Workshop

2



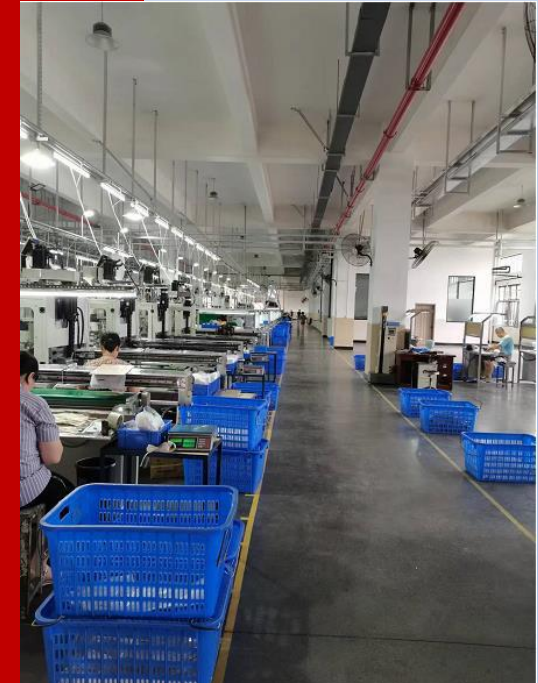
3 Metal Zipper Workshop



Metal Zipper Workshop



Nylon Zipper Workshop



Plastic Zipper Workshop



# HSD Zhejiang Technology Factory

ZIPPER

All in One



DYEING WORKSHOP



PLATING WORKSHOP



INTELLIGENT MANAGEMENT



LICENSE APPROVED



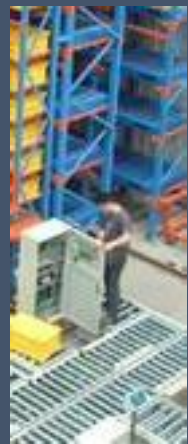
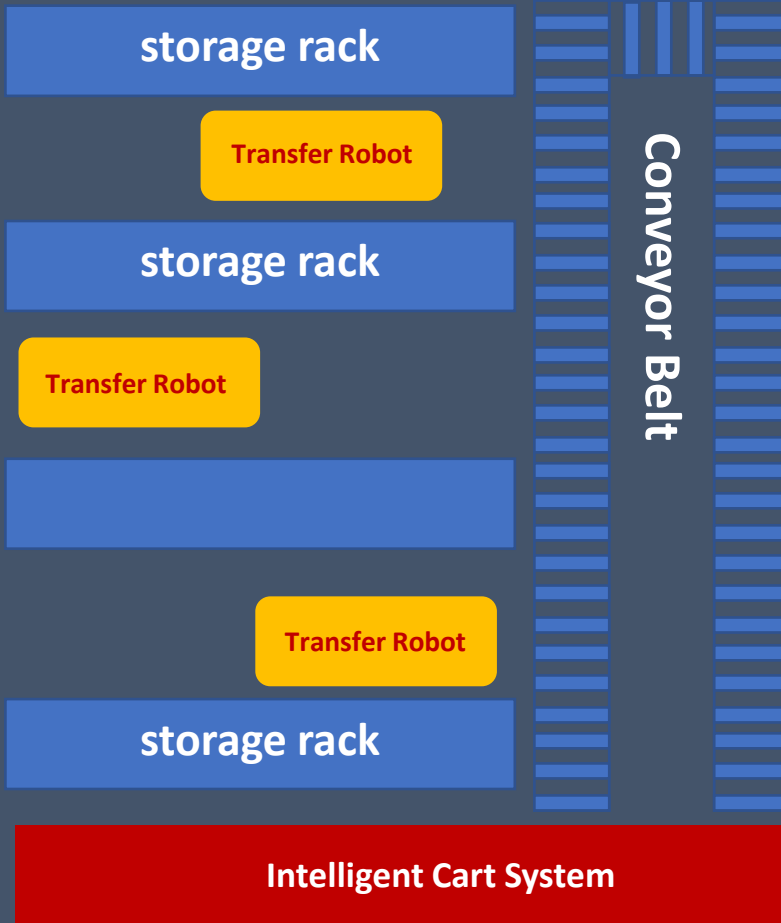
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AUTOMATIC PRODUCTION LINES

INTELLIGENT MANAGEMENT

All in One



Quality Control



Transfer



Intelligent Cart



Automatic Packing



Intelligent Cart



Storage







## Cambodia Factory

The first China's zipper factory setup overseas

We build a better plant capacity, providing employees with a better working environment

# Cambodia Factory - Location



»»» About 24 miles from Phnom Penh.

»»» About 149 miles from Ho Chi Minh City (Vietnam)



All in One



DYEING WORKSHOP



PLATING WORKSHOP



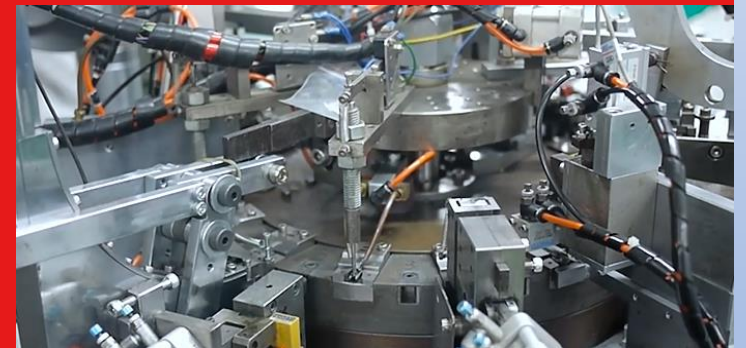
INTELLIGENT MANAGEMENT



LICENSE APPROVED



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AUTOMATIC PRODUCTION LINES



For Recycling yarn machine

For Regular yarn machine





**01** High speed precision engraving machine



**02** Beijing precision carving machine



**03** EDM (Electrical Discharge Machining)



**04** High Precision Projector

Our factories in Cambodia have state of the art production equipment optimizing our efficiency and producing the highest quality zippers.



05 Dyeing Pot

01 Metal Zipper Teeth Making  
Workshop

Post Segment  
Processing Workshop 02



03 Zipper Tape Ironing  
Workshop

Tape Workshop 04

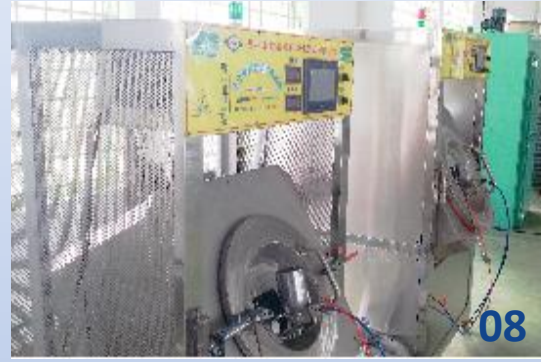






**06** Hanger Plating Workshop

Roll Plating Workshop **07**



**08** Automatic Spray Painting Machine

Die-casting Workshop **09**

Slider Assembling Workshop **10**





# Global Presence

## Manufacturing Facilities

- Headquarter & Manufacturing in Zhejiang China ( Near Shanghai )
- Manufacturing in Kampong Cambodia 1<sup>st</sup> Zipper Factory in Kampong Speu, Cambodia
- **Vietnam Factory in 2025**

## Global HQ Offices

- Guang Zhou, Dong Guan, Zhejiang , Taiwan, Vietnam, USA, Hong Kong, Cambodia.

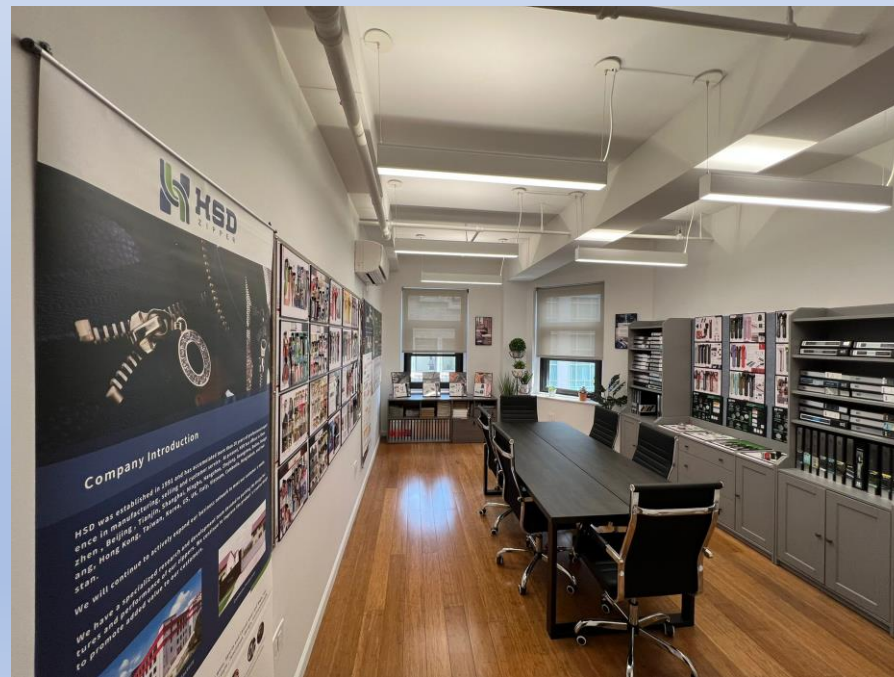
## Global Sales Offices

- All over China, Taiwan, Vietnam, USA, Hong Kong, Cambodia, UK, Italy , Netherlands



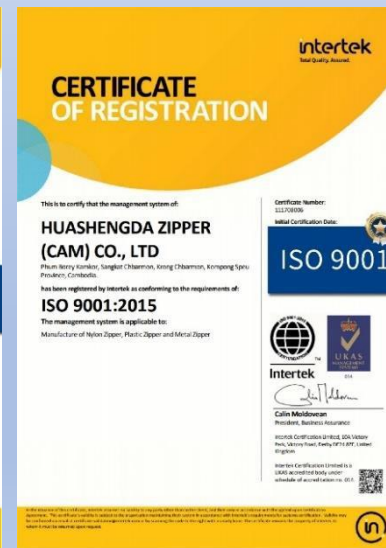
# USA Headquarter – New York ( Manhattan )

## New York Showroom





- BLUESIGN
- HIGG INDEX FEM
- ISO 14001:2015 (Environment Management System)
- ISO 9001:2015 (Quality Management System)
- OEKO-TEX 100
- TQP





# Sustainable Offer

ENVIRONMENT FRIENDLY YARN  
ZIPPER SERIES | GRS 100%



HSD is committed to developing an eco-friendly business model.

## Be Green Approach |

- Recycled Materials
- GRS Certificate
- bluesign® Certificate
- Eco-friendly Equipment — Energy, Waste Water, Air Conditioner

## Recycled Zipper is Made of “Green” Raw Material |

- Recycled Fiber
- Recycled PET Bottles
- Recycled Polyester Textiles

## Features |

Recycled zipper is greener and much less pollutant, reducing carbon footprint by 33% during the production processes.

- Saving Energy and Reducing Waste
- Reuse
- Recycling



THANK YOU