







TENCEL™ Outdoor Collection brings positive impact to the outdoors

Outdoor lovers care for the environment. Product origin and its end-of-life impact on the environment are often key topics that are close to their hearts when they choose performance apparel. In collaboration with David Parkes and Marco Weichert, international experts for functional fabric design and requirements, Lenzing continuously works with partners around the world to develop and offer performance fabrics for outdoor apparel, while also ensuring positive environmental impact.

Plastic- and microplastic-free solutions for performance materials

Historically, outdoor clothing has seen an enormous rise when synthetic materials with their seemingly endless modification possibilities emerged. The industry has been dominated by synthetic fibers ever since.

With sustainability being a new driver for innovation in many areas, consumer awareness has increased, making them look for different features. Social fairness, respect for the nature and environmental sustainability have been added to the list of important characteristics in addition to performance. Exploitation of raw materials is at its end and the industry is looking for circular and end-of-life solutions.

More and more brands and designers put natural comfort and natural materials at the heart of design. There is also an emerging focus on increasing the share of natural fibers in outdoor clothing without compromising performance.

The better choice for wind- and water-repellent clothing

Connecting with nature also means exposing yourself to different weather conditions and preparing accordingly.

Sports and outdoor clothing that protects your body from wind and water during your activities is mainly made of synthetic fibers and DWR (durable water resistant) films or membranes. DWR treatments often still contain PFC (perfluorinated compound), a chemical that helps increase the surface tension of a fabric so water is not soaked, but forms droplets and rinses off. Meanwhile, a variety of PFC free treatment options (e.g. silicon-based, wax-based or even plant-based) is available on the market. Fabrics made with TENCEL™ fibers are the perfect basis for a conscious choice of wind- and waterrepellent fabrics, especially as they feel comfortable and gentle on the skin and are traceable from fiber to final garment.

TENCEL™ – we bring the beauty of nature into textiles.

Fabric Collection





David Parkes Founder & CEO Concept III 66

Performance Apparel defines itself through innovative and practical textiles, and the consumer has recognized this for several decades. It is a leader in textile development, and has assumed that role, with accountability, in textile sustainability and environmental awareness. The most recent textile innovations incorporating Lenzing fibers, executed by a broad range of international Mills, are convincing evidence that Performance Apparel recognizes and is adopting the technologies offered by these fibers. This innovation opportunity actively continues.

conceptiii.com



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Sustainability has become a minimum requirement in the Outdoor market. The industry is in the need of climate neutral fibers, that are nature based and that can claim a function out of the nature. Lenzing is supplying one of the best fibers for the active market with TENCEL™. A nature based biodegradable fiber with superb functional attributes as climate control and excellent moisture management. No matter if used for performance base layers that help the wearer to stay dry or in the use to avoid microplastics on brushed mid layers, it offers a fantastic variety. The second edition of our research of the best fabrics made of TENCEL™ for the active wear market has shown a great learning curve in the industry to further improve the use of TENCEL™ yarns in technical fabrics, adding more value and function to the fabrics and giving more performance attributes to the wearer.





cotton scraps

Keep it circulating with REFIBRA™ technology

In the emerging circular economy of the future, nothing is treated as waste. What is left over from one process becomes input to another, so keeping it circulating.

REFIBRA™ technology gives a second life to preand post-consumer cotton textiles – which would otherwise be sent to landfills or incinerated – by upcycling them into brand new cellulosic fiber materials for clothing products.

Lenzing's vision is to raise the industry bar by producing fibers with REFIBRA™ technology by having up to 50% recycled content from post-consumer cotton textile waste by 2025 to make textile waste recycling as common as paper recycling.



Fabric Collection





The pioneering REFIBRA™ technology involves upcycling cotton scraps from garment production. These cotton scraps are transformed into cotton pulp. A substantial proportion – up to one third – of this is added to wood pulp, and the combined raw material is transformed to produce new virgin TENCEL™ Lyocell fibers to make fabrics and garments.

Based on the same award-winning efficient closed loop production process as standard TENCEL™ Lyocell fiber, REFIBRA™ technology is Lenzing's first step to contribute to the circular economy in the textile industry. TENCEL™ fibers with REFIBRA™ technology are identifiable in yarns, fabrics and final garments owing to the innovative special identification technology designed to confirm fiber origin.

In turn, this improves supply chain transparency. circular economy With their launch on the market in 2017, TENCELTM fibers with REFIBRATM TM technology became the first commercially available chemically recycled cellulose fibers. For these new fibers, up to one third of pulp is from post-industrial and post-consumer cotton textiles, which is combined with dissolving wood pulp from sustainably managed forests.

Upcycling

Unlike mechanically recycled cotton, there is no loss of quality or performance with TENCEL™ fibers with REFIBRA™ technology.

They retain the round cross-section, smooth fiber surface, and high tensile and tear strength of regular TENCEL™ Lyocell fibers.

	TENCEL™ Lyocell	TENCEL™ x REFIBRA™
Global Warming	3.16 kg CO₂ eq.	2.5 kg CO₂ eq.
Eutrophication	0.002 kg PO ₄ ³- eq.	0.001 kg PO₄³⁻ eq.
Water Scarcity	0.765 m³ world eq.	0.203 m³ world eq.
Chemistry	4 units	4 units
Abiotic Resource Depletion, Fossil Fuels	45.3 MJ	37.5 MJ
Water Consumption	47.9 kg	19.9 kg
Biogenic Carbon Content	0.39 kg C	0.39 kg C

Fabric Collection



Plastic- and microplastic-free solutions for performance materials

Plastics, materials from mainly synthetic polymers, are dominating materials for sportswear due to their functional properties and cost position.

Environmental pollution from plastics is one of the greatest problems of our time, affecting many generations to come.

Unfortuantely, society has been slow to anticipate the need for dealing adequatey with end-of-life plastics. Due to the non-biodegradable natrue of most synthetic polymers, plastic litter accumulates when released into the environment.



Microplastics

A truly global problem: Small plastic particles of 5 mm or less in size – known as "microplastics" – are perceived as a major pollution problem in freshwater bodies and the sea. While recent industry initiatives and legislation intend to promote the development of less polluting alternatives, Lenzing, as a producer of wood-based cellulosic fibers, laid the foundations for its biodegradable products more than 80 years ago.

Tencel Feels so right

Results ocean surface & ocean floor experiment

SIO (Scripps Institution of Oceanography of UC San Diego) has a global reputation for being one of the oldest, largest and most important marine research centers worldwide.

In this study, SIO compared the degradation processes of nonwovens made from fossil-based synthetic materials such as polyester with those of cellulosic materials such as Lenzing's wood-based lyocell (CLY), modal and viscose fibers in specific scenarios – under various real oceanic conditions and controlled aquaria conditions.

The results of these experiments are striking: while wood-based cellulosic fibers fully biodegraded within 30 days, polyester fibers were practically unchanged after more than 200 days.



CLY = lyocell. OCO = organic cotton. PLA = polylactate. PES = polyester (polyethylene terephthalate)

Learn more:

End of product use (focus paper)

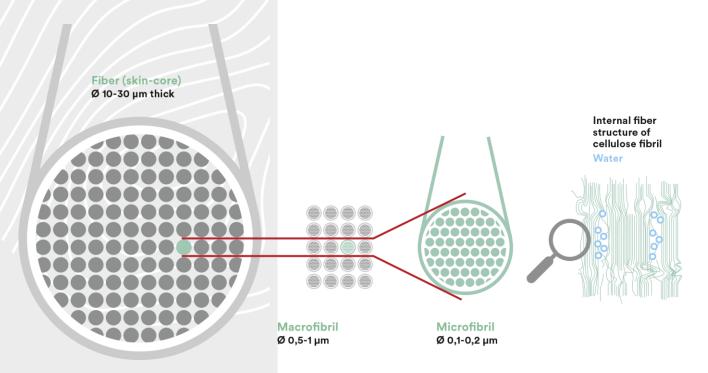
Issue: April, 2022

Fabric Collection



The key to performance is TENCEL™ Lyocell's fibril structure

The main asset of cellulosics, the ability to absorb waters into the fiber structure, is key to ist functional and comfort properties. TENCEL™ fibers have an adaptive nanofibrillar structure, which changes its properties according to the application by changing water content.





contributes to performance

The TENCEL™ brand is a family of fibers well suited to sporting activities. Efficient moisture management is assured as a result of the fiber's structure. Submicroscopic canals between the microscopic fibrils of the individual fibers regulate the absorption and release of moisture.

This property proves itself to be beneficial when performing sports. An athlete can only deliver a peak performance when supplied with the right equipment. The correct use of materials and the perfect structure are critical here: TENCEL™ Lyocell fibers can be combined with other fibers so that the resulting fabric properties in the sports textiles are optimized for the activity in question. For example in an optimum double-layer fabric construction, TENCEL™ Lyocell fibers on the outer side acts like a "blotting paper" and absorbs moisture away from the skin.

TENCEL™ Lyocell fibers can successfully be used for the development of high performance sportswear. As a component of sportswear, it sustains its hydrophilic qualities over time, making it a practical alternative to hydrophilic topical treatments or hydrophilic synthetic fibers. The use of TENCEL™ Lyocell fibers in minority blends with synthetic fibers will result in high performance sportswear for athletic activities, which generate high levels of perspiration. When used in the right fabric design, TENCEL™ Lyocell fibers increase moisture absorption and buffering and hence better breathability, without compromising drying rate and wet cling.

Fabric Collection



Warm and comfy – a naturally intelligent fiber

Some natural fibers are better suited for cold weather whereas others work better in warm weather conditions. Due to its thermal regulation properties, TENCEL™ fibers can be worn all around the year and also keep you warm in colder seasons, especially when wearing more layers.





TENCEL™ Lyocell fibers support body temperature regulating properties through their moisture management.

Derived from natural material, the microscopic fibrils of these cellulosic fibers are structured to regulate the absorption and release of moisture, contributing to fabric breathability that supports the body's natural thermal regulation.

The lyocell cellulose fibers have a higher vapor uptake than cotton combined with their smooth fiber surface. This supports the body's natural thermal regulating mechanism, keeping your skin feeling cool and dry. Fabrics can also be engineered to provide warm and dry sensations on the skin.

Watch a <u>video</u> about a

synthetic-free outdoor jacket made from TENCEL™ fibers,

from lining and fill to outer layer.

TENCEL™ Outdoor

Fabric Collection



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Recycled content

Circular solutions with TENCEL™ x REFIBRA™ technology



New Wide Enterprise

country

Taiwan

website

newwide.com

article code

B123428

composition

45% Cotton
28% TENCEL™ Lyocell x
REFIBRA™
29% Eco-Polyester

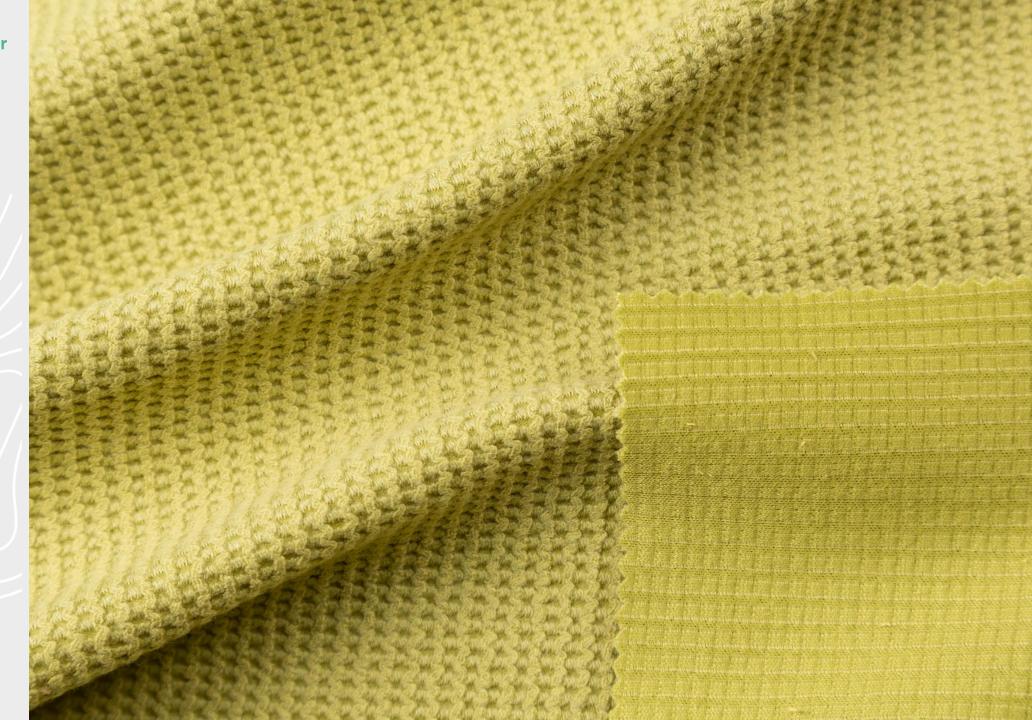
weight

366 g/m²

material type

Knit – 3D wick waffle sand





mill partner

Zeynar

country Turkey

website zeynartekstil.com.tr

article code 301E22 REFIBRA

composition

96% TENCELTM Lyocell x REFIBRATM 4% Lycra

weight 210 g/m²





TENCEL™ Outdoor

Fabric Collection

mill partner

Zeynar

country

Turkey

website

zeynartekstil.com.tr

article code

301E30 ORGANIK REF. TN

composition

48% Organic cotton
47% TENCELTM Lyocell x
REFIBRATM
5% Lycra

weight

240-250 g/m²

material type Knit





mill partner

New Focus Textiles Limited

country

Hong Kong

website

newfocustex.com

article code

EE2207001 Z1

composition

65% rPES

35% TENCELTM Lyocell x REFIBRATM

weight

118 g/m²

material type

Woven – plain woven





New Focus Textiles Limited

country

Hong Kong

website

newfocustex.com

article code

EE2207005

composition

65% rPES

35% TENCELTM Lyocell x REFIBRATM

weight 185 g/m²

material type

Woven – 2x2 S twill





mill partner Manifutura

country Germany

website manifutura.com

article code 2SP504

composition

48% Organic cotton
48% TENCELTM Lyocell x
REFIBRATM
4% Elastane

weight 190 g/m²





mill partner Manifutura

country

Germany

website manifutura.com

article code 2SP480

composition

46% Organic cotton
46% TENCELTM Lyocell x
REFIBRATM
8% Elastane

weight 180 g/m²





mill partner Manifutura

country Germany

website manifutura.com

article code 2SP489

composition

47% Organic cotton
47% TENCELTM Lyocell x
REFIBRATM
6% Elastane

weight 170 g/m²





Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code

RX0600-011

composition

72% TENCELTM Lyocell (thereof 37% REFIBRATM technology)

24% Cotton 4% Elastane

weight

125 g/m²

material type

Woven - stretch twill





Winnitex Limited

country

Hong Kong

website

winnitex.com

article code

D62090C

composition

68% Cotton
30% TENCELTM Lyocell x
REFIBRATM
2% Elastan

weight

271 g/m²

material type

Woven - stretch twill



Ecoinn

country

Taiwan

website ecoinn.com.tw

article code EEC2103006

composition

66% Organic cotton
29% TENCELTM Lyocell x
REFIBRATM
5% Spandex

weight 185 g/m²





Nuryildiz

country

Turkey

website

nuryildiz.com.tr

article code

Q-5152

composition

70% TENCELTM Lyocell x REFIBRATM

30% Cotton

weight

240 g/m²

material type Knit





Nuryildiz

country

Turkey

website

nuryildiz.com.tr

article code

Q-51544 (2021-18503)

composition

50% TENCELTM Lyocell x REFIBRATM 50% Organic cotton

weight

200 g/m²

material type

Knit – single jersey



country

Turkey

website

nuryildiz.com.tr

article code

Q-5154 (2022-2872)

composition

70% TENCELTM Lyocell x REFIBRATM 30% Cotton

weight

145 g/m²

material type

Knit – interlock









Polyester-free

Plastic- and microplastic-free solutions



mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code RX1220-011

composition

30% TENCEL™ Modal 30% Recycled wool 21% Organic cotton 19% TENCEL™ Lyocell

weight 316 g/m²

material type Woven – dobby





mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website chgtex.com

article code RX1200-011

composition

50% TENCEL™ Modal 50% Recycled wool

weight 216 g/m²

material type Woven – dobby





mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code RX0970-011

composition

90% TENCEL™ Modal 10% Wool

weight 146 g/m²

material type

Woven – two side brushed





Shepherd Textiles, LLC

country

China

website

shepherdtextiles.com

article code

C1E600

composition

78% TENCEL™ Lyocell

19% Wool

3% Spandex

weight

300 g/m²

material type

Knit – interlock





Zeynar

country

Turkey

website

zeynartekstil.com.tr

article code

2FT180

composition

72% Organic cotton 28% TENCEL™ Lyocell

weight

352 g/m²

material type

Knit





Zeynar

country

Turkey

website

zeynartekstil.com.tr

article code

401 Umorfil

composition

50% TENCEL™ Lyocell 50% Umorfil Viscose

weight 170 g/m²

material type

Knit - interlock





mill partner Omni Teksas

country Lithuania

website omniteksas.eu

article code 1136

composition

68% TENCEL™ Lyocell 19% Wool 13% Hemp

weight 270 g/m²

material type
Knit – 3-thread fleece





mill partner Pontetorto

country Italy

website pontetorto1952.it

article code Moroto-2300

composition 62% Wool 28% TENCEL™ Lyocell

weight 230 g/m²

material type
Knit – bonded fabric





Tat Fung Textile Co., Ltd.

country

China

website

tatfung-tex.com

article code

FR1800355A (73981)

composition

77% TENCEL™ Lyocell 23% Cotton

weight

166 g/m²

material type

Woven – ribstop





Omni Teksas

country Lithuania

website omniteksas.eu

article code 7102

composition

59% TENCEL™ Lyocell 29% Wool

12% Hemp

weight 160 g/m²





TENCEL™ Outdoor Fabric Collection

mill partner Tintex

country Portugal

website tintextextiles.com

article code 6085

composition 100% TENCEL™ Lyocell Micro

weight 85 g/m²

material type Knit – single jersey





Textile Tech Enterprise Co., Ltd.

country Taiwan

website

textile-tech.com.tw

article code T170749

composition

80% TENCEL™ Lyocell 20% Wool

weight 133 g/m²

material type

Knit – single jersey









Insulating

Wind- and water-repellent fabrics



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mill partner

Dyntex GmbH

country Austria

website

dyntex.eu

article code

Biological origin – 9255

composition

fabric: 69% TENCELTM

Lyocell 31% PA

coating: Bio-based PA,

PFC-DWR. B-cire

weight 73 g/m²

material type

Woven – popeline Backside calandered





TENCEL™ Outdoor

Fabric Collection

mill partner

Dyntex GmbH

country Austria

website

dyntex.eu

article code

Biological origin – 9346

composition

fabric: 71% TENCEL™

Lyocell 29% PA

coating: Bio-based PA,

PFC-DWR. B-cire

weight 79 g/m²

material type

Woven – popeline Backside calandered





country **Austria**

website dyntex.eu

article code

Biological origin – 9394

composition

fabric: 74% TENCELTM

Lyocell 26% PA

coating: Bio-based PA,

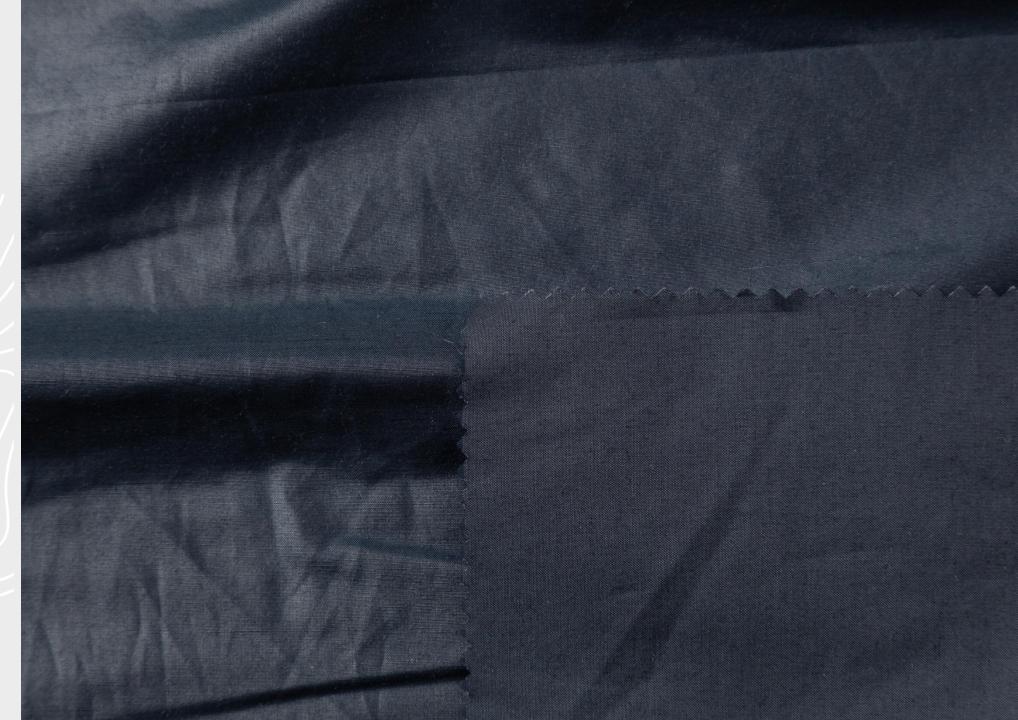
PFC-DWR. B-cire

weight 73 g/m²

material type

Woven - popeline **Backside calandered**





TENCEL™ Outdoor

Fabric Collection

mill partner

Fabric: Shanghai Pusi Textile

Co., Ltd.

Coating: Zhejiang Texwell

Co.,Ltd.

country

China

website

texwell-textile.com

article code

XLW-666-1

composition

fabric: 100% TENCELTM

Lyocell

coating: PES

weight

315 g/m²

material type

Woven - fleece



TENCEL™ Outdoor

Fabric Collection

mill partner

Fabric: Shanghai Pusi Textile

Co., Ltd.

Coating: Zhejiang Texwell

Co.,Ltd.

country

China

website

texwell-textile.com

article code

XLW-YD841T

composition

fabric: 98% TENCELTM

Lyocell

2% Spandex

coating: PES

weight

250 g/m²

material type

Woven - fleece





TENCEL™ Outdoor Fabric Collection

mill partner

HerMin Textiles

country

Taiwan

website

hermin.com

article code

EYEG0313/2/1146 (155S-FA22 cs2)

composition

100% TENCELTM Lyocell

weight 121 g/m²

material type

Woven – double-beam ripstop Coating – PFC-free waterrepellent





Flying Textile Co., Ltd.

country

Taiwan

website

flyingtex.com.tw

article code

FY22085-3

composition

fabric: 100% TENCELTM

Lyocell

milky membrane

coating: 100% PES

weight

130 g/m²

material type

Woven - popeline





TENCEL™ Outdoor

Fabric Collection

mill partner

Fabric: BenQ Coating: Xpore

country

Taiwan

website

benqmaterials.com

article code

OD817-NA-XAW2

composition

fabric: 41% Polyester 36% TENCELTM Lyocell

23% Wool

lining: 100% 15D Nylon

weight

253 g/m²

material type

Woven - twill



Fyling Textile Co., Ltd.

country

Taiwan

website

flyingtex.com.tw

article code

FY19238-6

composition

fabric: 100% TENCEL™

Lyocell

coating: 100% PES

weight

228 g/m²

material type

Woven - popeline





Filtex Co., Ltd.

country

Korea

article code

1025 C3L

composition

70% Nylon 30% TENCELTM Lyocell

weight 120 g/m²

material type

Woven – rib woven 2 layer, water resistant, C6, film





Filtex Co., Ltd.

country

Korea

article code

1025 C2L

composition

70% Nylon 30% TENCELTM Lyocell

weight 77 g/m²

material type

Woven
2 layer, water resistant,
C6, film





PT Lucky Print Abadi

country

Indonesia

website

luckytex.com

article code

TW080006B

composition

weight

165 g/m²

material type

Woven – B 3 ply with membrane, breathable





TENCEL™ Outdoor Fabric Collection

mill partner

PT Lucky Print Abadi

country

Indonesia

website

luckytex.com

article code

TW080006B

composition

weight

165 g/m²

material type

Woven – A 3 ply with membrane, breathable





TENCEL™ Outdoor

Fabric Collection

mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code

RXB590-310

composition

58% TENCELTM Lyocell 42% Recycled nylon

weight

119 g/m²

material type

Woven – plain woven Coating – PFC-free waterrepellent





Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code RXB580-310

composition

51% TENCELTM Lyocell 49% Recycled nylon

weight 91 g/m²

material type

Woven – plain woven Coating - PFC-free waterrepellent









Texturized

Voluminous fabrics with 3-dimensional aesthetics



Textile Tech Enterprise Co., Ltd.

country

Taiwan

website

textile-tech.com.tw

article code TC18002

composition

34% TENCELTM Modal
61% Polyester (thereof 35% Coolmax®)
5% Spandex

weight

350 g/m²

material type

Knit – heather terry





TENCEL™ Outdoor Fabric Collection

mill partner

Textile Tech Enterprise Co., Ltd.

country

Taiwan

website

textile-tech.com.tw

article code

TCF18086

composition

69% TENCELTM Modal 26% Spun polyester 5% Spandex

weight

350 g/m²

material type

Knit - heather fleece





mill partner United.Berry

country Taiwan

website unitedberry.com

article code FBGWK080286

composition

38% TENCEL[™] Modal 58% Cotton 4% Spandex

weight 245 g/m²

material type
Knit – spandex french fleece





Yuen Shing Textiles Ltd.

country

Hong Kong

website

yuenshinghk.com

article code

D3553

composition

45% TENCELTM Modal

28% Recycled PET

23% Recycled nylon

4% Elastane

weight

370 g/m²

material type

Knit – double knit





Shepherd Textiles, LLC

country

China

website

shepherdtextiles.com

article code

C3M517

composition

47% TENCELTM Lyocell 47% Merino wool 6% Spandex

weight 240 g/m²

material type Knit – terry





Zhejiang Ximeng Textile Co., Ltd.

country

China

website ximeng.com

article code KB-2114

composition

50% TENCELTM Lyocell 50% Acrylic

weight 330 g/m²

material type Knit - fleece





Thygesen Textile Group

country

Denmark

website ttg.dk

article code 95354-30-0

composition

31% Wool 31% TENCELTM Lyocell 26% PA 12% Elastane

weight 540 g/m²

material type Knit - spacer fabric





Textile Tech Enterprise Co., Ltd.

country

Taiwan

website

textile-tech.com.tw

article code

TCM15108

composition

87% TENCELTM Modal

8% Nylon

5% Spandex

weight

330 g/m²

material type

Knit – melange spacer





De Licacy Industrial Co., Ltd.

country

Taiwan

website

delicacy.com.tw

article code

CS22267-Q

composition

74% TENCELTM Lyocell

23% Recycled PES

3% Spandex

weight

149 g/m²

material type

Knit - weft side stretch, Ripstop





Zeynar

country

Turkey

website

zeynartekstil.com.tr

article code

9IN047 SARAH

composition

57% TENCELTM Lyocell x REFIBRATM

37% Recycled polyester

6% Lycra

weight

310 g/m²

material type

Knit – double face



