

Smart Stitch™

# Products Overview

Resortecs,  
Recycling made  
Easy.





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**Resortecs,  
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## **Innovative threads and disassembly for truly sustainable fashion.**

Resortecs enables high-quality textile recycling on an industrial scale thanks to automatic garment disassembly.

## **Welcome to sustainability's next level: circularity**

Garments stitched with Smart Stitch™, our heat-dissolvable stitching threads, can be disassembled on an industrial scale thanks to Smart Disassembly™, our low-emissions thermal disassembly systems. Combined, both innovations make it possible to recover up to 90% of clothing's fabric.

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## Smart Stitch™ , full recyclability from day 1

Smart Stitch™ can be bio-based or synthetic with melting points at 150°C\*, 170°C, or 190°C

- Suitable for a variety of applications, from apparel to workwear.
- Exhaustively tested on various production line configurations.
- Compatible with every stitching machine widely available in the market.
- Different colors and tenacities, full creativity in design and high quality in manufacturing.

# Smart Stitch™ 190°C

Smart Stitch **190°C** is a **polyamide** thread made from bio-sourced, continuous filament polyamide. It has been specifically designed for garments and materials that require high-temperature resistance (e.g. denim or workwear).

This heat-dissolvable stitching thread allows easy disassembly and efficient recycling. With this thread, garments become inherently designed for disassembly without creative nor quality trade-offs.

**Tex range:** from 16 to 120

**Ticket range:** from 200 to 35

## Available colours



RAL  
9003



RAL  
9005



RAL  
8001



RAL  
5004

Other colours on demand:  
MOQ of 1,500 bobbins

# Smart Stitch™ 190°C

## Main uses

- Denim and trousers
- Workwear and uniforms
- Casual fashion/apparel
- Blouses, shirts and polos
- Jackets and dress slacks

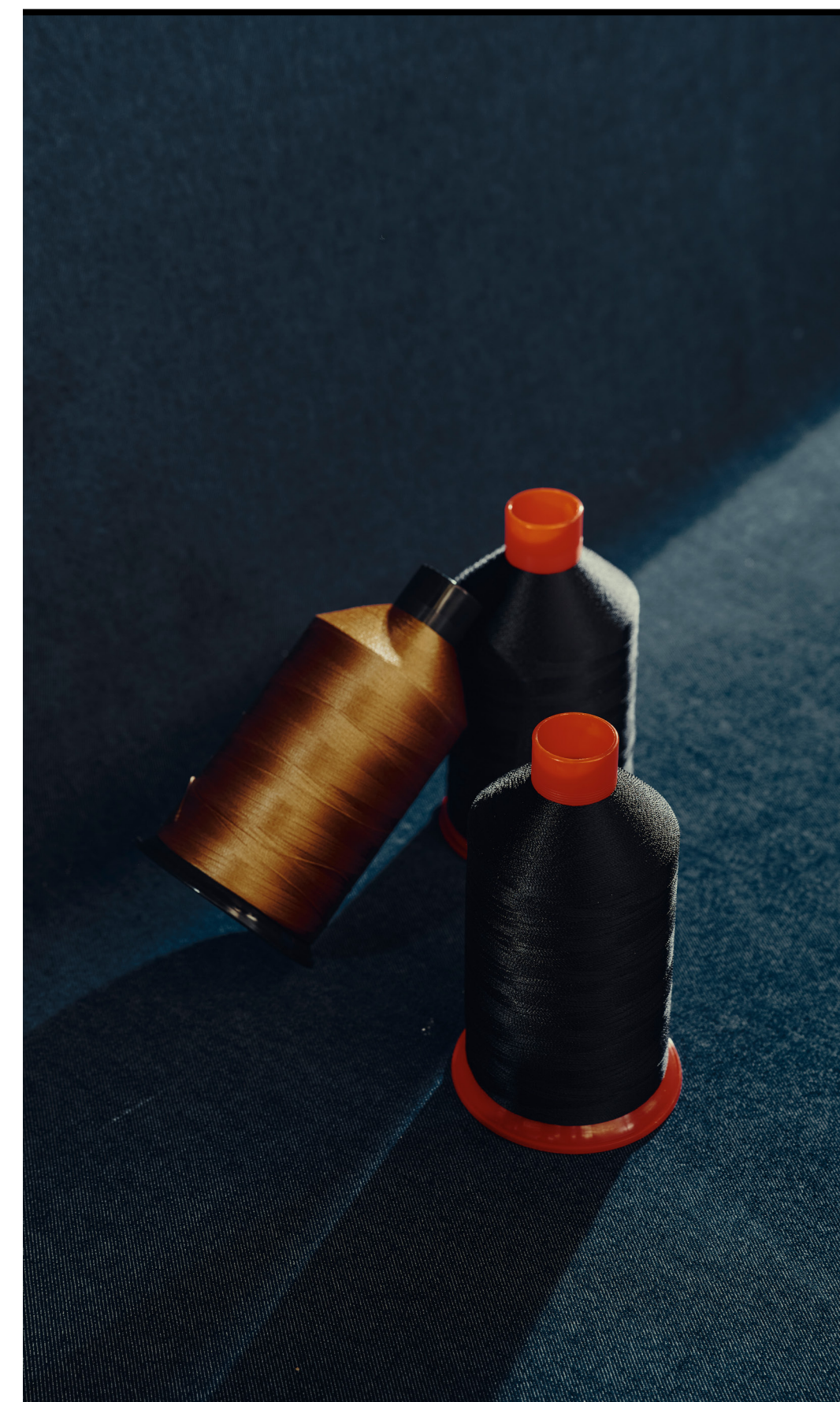
## Thermal properties

Melts at 190°C, softens at 187°C  
(ISO 11357-1)

Disassembly temperature > 190°C  
(recommended 210°C)

## Minimum order quantity

- 350 bobbins for colors available in stock (~60 kg)
- 1,500 bobbins per product with specific, on-demand colors (~250 kg)

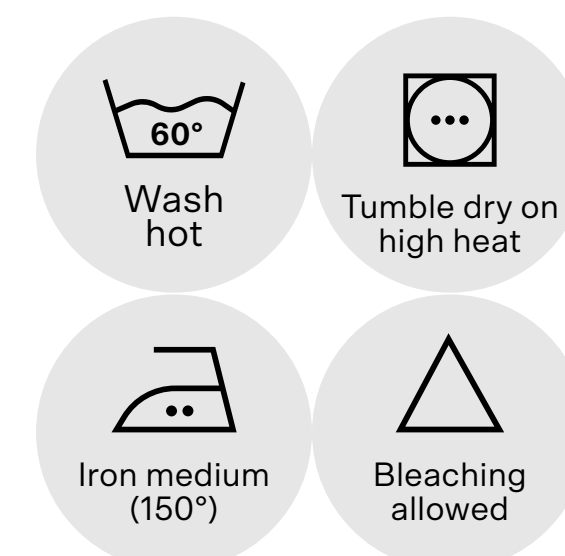


## Sustainability score

**LCA:** 5.30 kg CO<sub>2</sub>/kg thread  
(based on externally reviewed LCA)

- 50% smaller carbon footprint compared to PET equivalent

## Additional information



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# Smart Stitch™ 170°C

Smart Stitch **170°C** is a **polyolefin** thread made from continuous filament polyolefin. It has been specifically designed for accessories, footwear and outerwear.

This heat-dissolvable stitching thread allows easy disassembly and efficient recycling. With this thread, garments become inherently designed for circularity without creative nor quality trade-offs.

**Tex range:** from 30 to 280

**Ticket range:** from 100 to 10

## Available colours



RAL  
9003



RAL  
9005

Other colours on demand:  
MOQ of 1,500 bobbins

# Smart Stitch™ 170°C

## Main uses

- Footwear
- Outerwear
- Mattresses
- Bags, suitcases and other accessories

## Thermal properties

Melts at 170°C, softens at 150°C (ISO 11357-1)

Disassembly temperature > 170°C (recommended 190°C)

## Minimum order quantity

- 350 bobbins per product in colors available in stock (~60 kg)
- 1,500 bobbins per product with specific, on-demand colors (~250 kg)

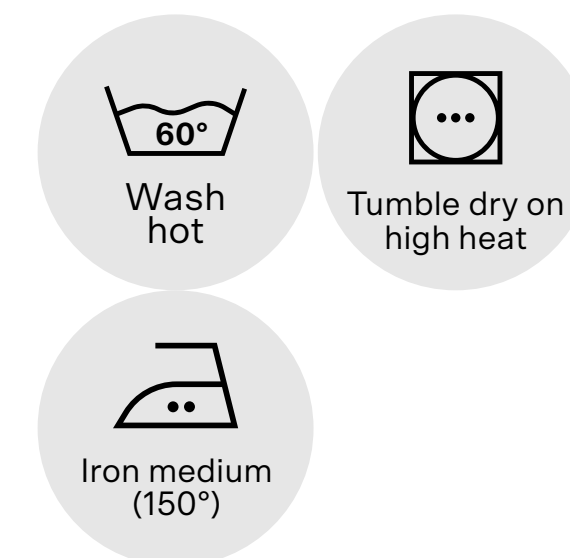


## Sustainability score

LCA data for particular type of thread nature and thickness can be provided upon request

- 58% smaller carbon footprint compared to PET equivalent
- Custom tailored full LCA for potential product can be provided as additional service

## Additional information



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# Questions? Contact us

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